## **Bearing cages**



## The bearing cage aim at keeping the balls in place on the circumference of the medium diameter, called primitive. According to applications, there are different types of cages.

The ball bearing cage is a discrete yet crucial component to ensure optimal product quality. Depending on factors such as rotation speed, acceleration, friction, and temperature, JESA will recommend a cage tailored to your specific needs. In certain situations, such as high accelerations, a cageless bearing might even be suggested as a solution.

- The cages made of brass (Y) or steel (J), consisting of two parts, are manufactured by stamping and are stapled during assembly.
- Synthetic material cages are produced from reinforced polymers, granting them advantageous properties such as low density, increased resistance to friction, as well as damping capabilities for silent and smooth operation at low torque.
- By using full ball bearings (V), the load capacity can be improved, albeit at the expense of maximum speed. The balls are placed in grooves on the inner and outer rings of the bearing.

| Code | Material  | Assembly           | Features   |
|------|---|--------------------|--|
| Υ    | Brass, two-piece  | by tab deformation |  |
| J    | Steel, two-piece  | by tab deformation |  |
| W    | Steel, single-piece   | by pressure        |  |
| TNH  | Thermoplastic polyamide PA 6.6, single-<br>piece                          | by pressure        | Maximum temperature 80°C, low speed  |
| Т9Н  | Glass fiber reinforced thermoplastic polyamide PA 6.6 (25%), single-piece | by pressure        | Operating temperature 120°C, high speed  |
| ТВН  | Glass fiber reinforced phenolic resin, single-<br>piece                   | by pressure        | High operating temperature, 140°C. Very high speeds                              |
| PEH  | Glass fiber reinforced thermoplastic PEEK (20%), single-piece             | by pressure        | Very high operating temperature, 250°C   |
| TSH  | Glass fiber reinforced thermoplastic polyamide PA 4.6 (15%), single-piece | by pressure        | Standard version for self-aligning ball bearings.<br>Operating temperature 120°C |
| М    | Machined brass  | by pressure        | Used in specific applications  |
| V    | Cageless (full ball)  |                    | Can withstand high loads, but at a reduced maximum speed                         |

## CAGES CODES AND TECHNICAL SPECIFICATIONS





Steel cage (W)



Polyamide cage (TNH)



Cageless (V)