

## Usable technical plastics



Thermoplastic	Chem. Abrev.	Key features	Special properties	Service temperature range	JESA products application examples
Polyamide	PA	-Good mechanical resistance -High tenacity -Good properties of sliding and wear -Easy shaping	Characteristic depending on the moisture content	-70 to +120°C Briefly up to 140°C	Building of machines: Cogwheels, pebbles, cushions, ball bearing cages Electrotechnic: Ventilator rotors, crankcases, control elements of electrical tools.
Polyoxymethylene	POM	-High hardness and rigidity, resistance and good tenacity -High chemical resistance -Favourable behavior to friction and abrasion -Good dimensional stability	-Excellent for snapped mounting -Precision pieces	-40 to + 100°C Briefly up to 150°C	Building of machines: Cogwheels, pebbles, cushions Furniture industry: Snap and sliding elements
Thermoplastic elastomer	TPE	-Mechanical features and hardness can be chosen according to the structure and the number of soft segments	-Characteristics similar to those of rubber.	-40 to + 80°C Briefly up to 125°C	Building of machines : Pebbles, buffers
Acrylonitrile- butadiene-styrene	ABS	-Rigid, firm, also in low temperatures -High impact strength -High hardness and good resistance in scratches -Very high surface brightness -Low electrostatic load -Easy shaping	-Decorative purposes -Can be galvanized	-45 to + 85°C Briefly up to 100°C	Micromechanic et electrotechnic : Control elements, cover
Polybutylene terephtalate	PBT	-Good electric properties -Excellent resistance to heat -Excellent surface aspect -Good dimensional stability -Chemical resistant -Good behavior to friction and wear	- Plastic with high performance - Shaped easier than that of PET	-40 to +140°C  Briefly up to 200°C (may vary according to grades and loads)	Automotive industry, housing, actuator components, cogwheels
Polyetherether- cetone	PEEK	-High traction and flexion resistance, almost unchanged up to 143°C! -High rigidity -High resilience -High dynamic resistance -Firm and resistant to abrasion -Good dimensional stability	-Plastic with high performance -Outstanding mechanical, thermal and electrical properties -Often in metal replacement -Expensive	Up to +250°C Briefly up to 300° C	Micromechanic: Cogwheels
Polyphenylene sulfide	PPS	-Outstanding heat resistance -Remarkable flame retardancy without flame retardant -Excellent resistance to chemical agents -Very good electric and dielectric properties -Good mechanical properties -Excellent dimensional stability -Insensitive to moisture -Excellent electrical insulator	-High performance plastic with specific grades for certain applications	-40 to +240°C Briefly up to 260°C (may vary according to grades and loads)	Connectors High temperature exposed components
Polyetherimide	PEI	-High heat stability -Outstanding mechanical resistance -Outstanding elasticity modulus -Good chemical resistance -Possible transparency	-Plastic with high performance	-40 to +180°C Briefly up to 210°C (may vary according to grades and loads)	Cogwheels, automotive industry with high temperatures, high performance micromechanical components
Polyphtalamide	PPA – PA6T/6I	- Low incidence of the moisture -Good properties at high heat -Chemical resistance to oil and fuel -Excellent electrical properties -Dimensional stability	-High performance plastic with specific grades for certain applications	-40°C to +185°C Briefly up to 280°C (may vary according to grades and loads)	Cogwheels, technical automotive components